

Technical Data Sheet  
**INVISION™ GX**  
**5135DG5M2C**  
 Thermoplastic Elastomer  
 Engineering Plastics



**Product Description**

Extrusion TPE Styrenic Rubber

**General**

- |                           |                      |
|---------------------------|----------------------|
| Automotive Specifications | • GM GMW15702-250002 |
| Processing Method         | • Extrusion          |

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.12 g/cm³	1.12 g/cm³	ISO 1183
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Stress (Yield)	3050 psi	21.0 MPa	ISO 527-2/500
Tensile Strain (Break)	600 %	600 %	ISO 527-2/500
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Shore Hardness (Shore D, 15 sec)	40	40	ISO 868
Fill Analysis	Nominal Value (English)	Nominal Value (SI)	Test Method
Melt Viscosity (392°F (200°C), 243 sec <sup>-1</sup> )	145 Pa·s	145 Pa·s	ASTM D3835

**Notes**

These are typical property values not to be construed as specification limits.